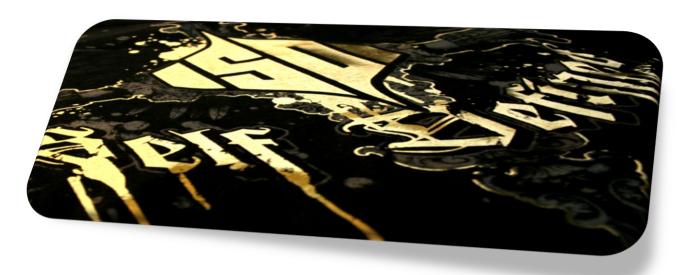


# TECHNICAL DATA SHEET W 404 TRANSFOIL PASTE



## **TARGET**

Having elastic and soft touch of transfoil printing.

# **PROPERTY**

It is water based.

During the use, does not dry and block the screen. The washing fastness is high.

Suitable to ecological standarts.

#### **SAFETY**

It is ecological, does not contain harmful chemicals. Should be avoided from eye contact and ingestion. Please kindly see product safety data sheet for detailed information.

## **STORAGE**

Keep containers dry and tightly closed. Store in ventilated place between (5 - 35) °C - (41 - 95) °F of temperature.

Recommended shelf life is 12 months after the production.

## **PACKING**

30 Kg

### **APPLICATION**

**Fabric** : All type of fabric.

**Printing**: Single layer printing is recommended.

Foil paper is pressed after curing.

**Mesh** : (32 - 43) cm - (80 - 100) Inch

**Squeegee**: 55 - 65 Shore and U type.

**Curing** : (150 - 160) °C - (302 - 320) °F

1,5 - 2 minutes.

Hand Press: (150 - 170) °C - (302 - 338) °F

(4 - 6 bar) - (10 - 15 second)

Band Press: (150 - 170) °C - (302 - 338) °F

(4 - 6 bar) - (20 - 25 second)

*Mixture*: To reduce the viscosity % 1-3 W 401

can be added but do not use the water.

Stir well before use.

**Clean up**: The screen should be cleaned with

water.